

TECHNICAL DATA SHEET
SERKYD S40X65
Soybean Oil Based, Short Oil Alkyd Resin
PROPERTIES

- Excellent gloss and flexibility
- Very high weathering resistance
- High yellowing resistance
- Excellent hardness

SUGGESTIONS FOR USE

- Stoving primer systems and top coat paints
- Wood varnishes
- Cellulosic applications

SOLUBILITY

Solvent Type	Solubility
Toluene	+
Xylene	+
White Spirit	-
n-Butanol	-
Methyl Ethyl Ketone	+
n-Butyl Acetate	+
Glycol Ethers	+
Note: + Soluble - Insoluble	

COMPATIBILITY

Resin Type	Compatibility
Short Oil Alkyd Resin	+
Medium Oil Alkyd Resin	+
Long Oil Alkyd Resin	-
Aliphatic Hardeners	+
Aromatic Hardeners	-
Isocyanate Hardeners	-
Amino Resins	+
Maleic Resins	-
Cellulosic Resins	+
Phenolic Resins	-
Polyether Polyols	-
Rosin Esters	-
Note: + Compatible - Incompatible	

TECHNIC SPECIFICATIONS

Oil Type	Soybean Oil
Oil percentage	~ %40
Solvent	Xylene
Solid Content %	65±1
Acid Value (mg KOH/g)	Max.10
Color ,Gardner (%50 Solid)	Max.6
Viscosity (25°C, GHT)	55-80'' Z2+/Z3+
Appearance	Clear
Density (gr/cm ³)	1,02

SUGGESTIONS FOR PRODUCT
Calculated Usage Rates

SERKYD S40X65 / Amino resin : 2/1-4/1
 SERKYD S40X65 / Cellulosic resin: 1/1-2/1

Oven application conditions

15' ; at 150°C

30' ; at 120°C

STORAGE AND SHELF LIFE

The product should be stored indoors in the original unopened and undamaged packages in a dry place at storage temperatures between 5 °C and 30 °C. Exposure to direct sunlight should be avoided. The shelf life of the resin which under the mentioned storage conditions is 12 months.

MATERIAL SAFETY

A material safety data sheet of product is available on requests.

PACKAGING

Resin is supplied in %65 Xylene in steel drum with net content 200 kg.