

TECHNICAL DATA SHEET  
**SERKYD S38T65**

**Soybean Oil Based, Chain Stopped  
Modified, Air Drying, Short Oil Alkyd Resin**

**PROPERTIES**

- Very fast drying
- High extender accepting
- High yellowing resistance
- Very good gloss and gloss retention

**SUGGESTIONS FOR USE**

- Very fast drying, high quality industrial primer and paints
- Hammertone paints

**SOLUBILITY**

Solvent Type	Solubility
Toluene	+
Xylene	+
White Spirit	-
n-Butanol	-
Methyl Ethyl Ketone	+
n-Butyl Acetate	+
Glycol Ethers	+
<b>Note: + Soluble - Insoluble</b>	

**COMPATIBILITY**

Resin Type	Compatibility
Short Oil Alkyd Resin	+
Medium Oil Alkyd Resin	+
Long Oil Alkyd Resin	-
Aliphatic Hardeners	+
Aromatic Hardeners	+
Isocyanate Hardeners	-
Amino Resins	+
Maleic Resins	-
Cellulosic Resins	+
Phenolic Resins	-
Polyether Polyols	-
Rosin Esters	-
<b>Note: + Compatible - Incompatible</b>	

**TECHNIC SPECIFICATIONS**

Oil Type	Soybean oil
Oil percentage	~ %38
Solvent	Xylene
Solid Content %	65 ± 1
Acid Value ( mg KOH/g )	Max. 12
Color ,Gardner (%50 Solid)	Max. 6
Viscosity (25°C, GHT)	20-40" (%60) X+/Z1(%60)
Appearance	Clear
Density (gr/cm <sup>3</sup> )	1,03

**SUGGESTIONS FOR PRODUCT**

**Leaded Dryer Content**

0,03 - 0,07 % Co  
0,4 - 0,6 % Pb  
0,04 - 0,08 % Ca

**Lead Free Dryer Content**

0,04 - 0,07 % Co  
0,1 - 0,3 % Ca

Dryer content is calculated metal percentages from solid alkyd resin

**STORAGE AND SHELF LIFE**

The product should be stored indoors in the original unopened and undamaged packages in a dry place at storage temperatures between 5 °C and 30 °C. Exposure to direct sunlight should be avoided. The shelf life of the resin which under the mentioned storage conditions is 12 months.

**MATERIAL SAFETY**

A material safety data sheet of product is available on requests.

**PACKAGING**

Resin is supplied in %65 Toluene in steel drum with net content 200 kg.